AUTORACK SEAL SAFE DOOR STABILIZER
APPLICATION INSTRUCTIONS FOR BI-LEVELS
MODEL NUMBERS ZT-516-BR/AL, ZT-516-BL/AR
(2 OF EACH REQUIRED PER CAR)

PIVOT BOLT HARDWARE KIT FOR SEAL SAFE DOOR (DM100192) NEEDS TO BE NEW BEFORE APPLICATION OF STABILIZER.
IMPORTANT: Car must be on straight and level track before application.

Step 1: Locate the side of the stabilizer flush against the hinged bridge plate barrel support on B-deck.
Step 2: Close the door and confirm both door locks are engaged into the door lock receivers.

ZT-516-BL/AR SHOWN

Step 3: Push the vertical strut of the door outwardly away from the deck.
Step 4: While holding the door outward, push the stabilizer towards the door until it makes contact with the vertical strut.

Step 5: Clamp the door stabilizer into place. (as shown)

Step 6: Double check that the stabilizer is flush against the hinged bridge plate barrel support and touching the door.
Step 7: Apply full length weld as shown in the areas marked.
Step 8: Open and close the door several times to determine there’s no interference and that both door locks are fully engaged.